

Oty 3 to ship March 10

141901 Oty 4 move to ship March 19

Work Order ID 141901-2

February 19, 2016 9:13:58 AM

Item ID: D139-799-025

Accept

Revision ID:

N9000040100

Setup Start

NS1

Item Name: Cargo Compartment Rain Gutter

Stop

NS2

Start Date: 2/19/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 3/7/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date: 2016021

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	K								
100	Document Control	0.00							MLJ
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D139-799-025 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.01							
Quality Control									

3x DAS 27 9-89

JUN 27 2016

3 DAS 28 9-89

MLJ 16-02-22

3x DAS 27 9-89

JUN 27 2016

February 19, 2016 9:13:58 AM

141901

Page 2

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Cargo Compartment Rain Gutter

Stop *NS2*

Start Date: 2/19/2016 **Start Qty:** 10.00

10

Cust Item ID:

Required Date: 3/7/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

0.00

130

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D139-799-025
Location: FG019

Packaging

 $3 \times$

DAS
27
8-89

DAS
28
9.80

JUN 27 2016

140

QC21- Final Inspection - Work Order Release

0.00

140

0.02

QC

Memo

Quality Control

16/6/27 ~~AD~~

SH 6/27/16.

Picklist Print

February 19, 2016 9:14:04 AM

Page 1

Work Order ID: 141901

141901

Parent Item: D139-799-025

D139-799-025

Parent Item Name: Cargo Compartment Rain Gutter

Start Date: 2/19/2016

Required Date: 3/7/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 12.01.19 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4456-1		Manufactured	No			110	Each	10.0000	1	10			
D4456-1									**				
Fwd Raingutter, LH													
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					ST099	10							
					114083	2							
					126475	8							
D4456-2		Manufactured	No			110	Each	7.0000	1	10			
D4456-2									**				
Fwd Raingutter, RH													
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					ST099	7							
					114084	1							
					126476	6							
D4456-3		Manufactured	No			110	Each	8.0000	1	10			
D4456-3									**				
Aft Raingutter, LH													
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					ST099	8							
					114085	1							
					126477	7							
D4456-4		Manufactured	No			110	Each	14.0000	1	10			
D4456-4									**				
Aft Raingutter, RH													
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					ST099	14							
					114086	6							
					126478	8							

JUN 09 2016 09:28

10-11-12

10-11-12

10-11-12

10-11-12

10-11-12

10-11-12

Picklist Print

February 19, 2016 9:14:04 AM

Page 2

Work Order ID: 141901

141901

Parent Item: D139-799-025

D139-799-025

Parent Item Name: Cargo Compartment Rain Gutter

Start Date: 2/19/2016

Required Date: 3/7/2016

Start Qty: 10.00

Required Qty: 10.00

D4456-5

Manufactured No

110

Each

18.0000

2

20

D4456-5

Center Raingutter

**

141914 X2

16/3/22

DAS
28
9-89

Location

Loc Qty

Loc Code

ST207

18

114087

2X

2

126479

2X

16

16

DAS
27
9-89



Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D5043-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

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Reference:

Approvals:

Process Plan:

SLA

Date:

20160219

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

K

MLJ

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D139-799-025
CHG001

MLJ

FEB 22 2016

10

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

MLJ 16-02-22

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.01

Quality Control

